

NETZSCH

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Software Manual

Proteus 8.x

*Temperature- and Sensitivity
Calibration*

for DSC214/ DSC204F1/ DSC3500

51491 / Version 1.1 / April 2019

DOCUMENTATION


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Introduction


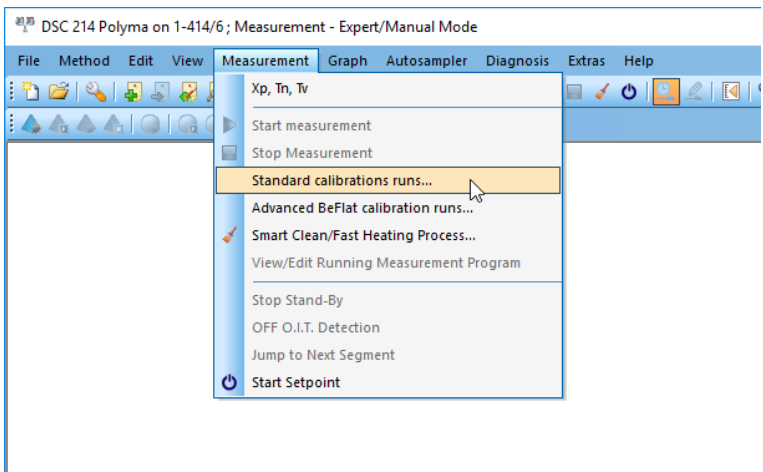
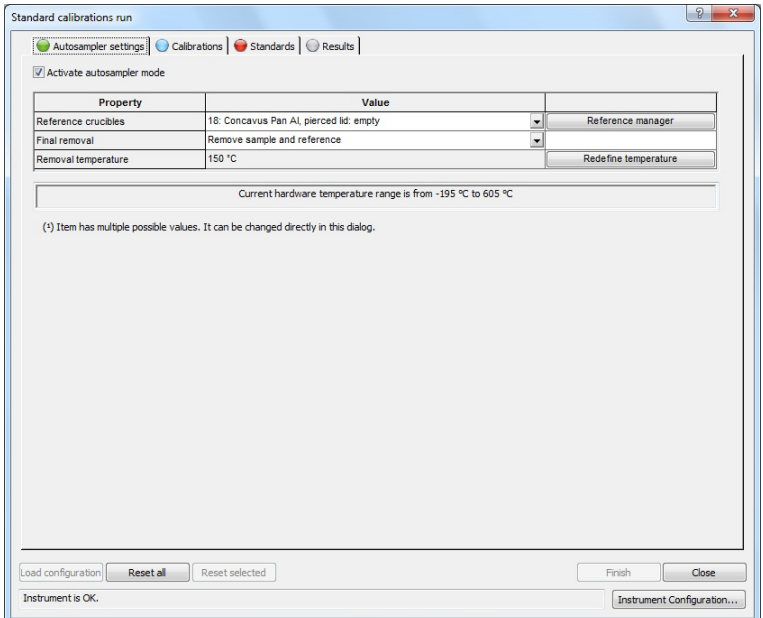
Why do we need to calibrate the instrument?

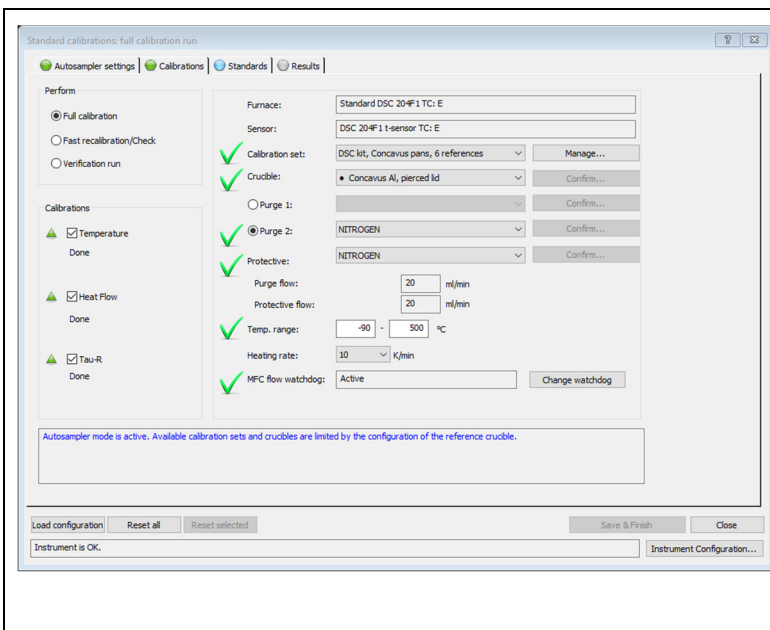
- Calibration is used to determine the instrument-specific deviation. By determining this deviation, it is possible to adapt the instrument to a standard by creating a calibration file without intervening in the instrument. Information on calibrations can be found in the relevant, industry-specific standards.
- **Calibrations are essential for a quantitative evaluation of a measurement.**

	NOTE!
	<p>Observe below listed important notes:</p> <ul style="list-style-type: none">⇒ The instrument must be calibrated at least once per year.⇒ Measurements within limit ranges causes shorter calibration cycles.⇒ It is Operators responsibility to define different calibration cycles/ verification cycles according to valid industry specific standards.⇒ Calibration is required if other equipment (e.g. LN₂ cooling device) has been added or removed from the instrument.⇒ Calibration is required after maintenance or repair (for example exchange of sensor, thermocouples or electronic components).⇒ Verify calibration (using Indium) at least once per month.

Execute a calibration

The calibration of a NETZSCH-DSC Instrument is described by means of a DSC 214 in this manual. The procedures are almost identical for all devices of the NETZSCH DSC series.

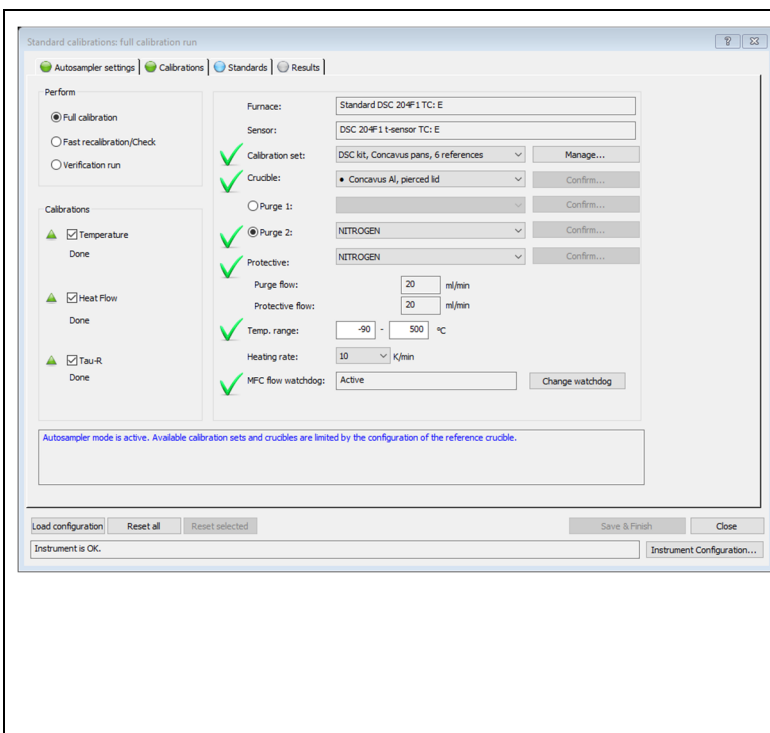
	<p>Run the measurement software.</p>												
	<p>Select „Standard calibrations runs...“ under Measurement.</p>												
 <table border="1" data-bbox="263 1176 981 1254"> <thead> <tr> <th>Property</th> <th>Value</th> <th></th> </tr> </thead> <tbody> <tr> <td>Reference crucibles</td> <td>18: Concavus Pan Al, pierced lid: empty</td> <td>Reference manager</td> </tr> <tr> <td>Final removal</td> <td>Remove sample and reference</td> <td></td> </tr> <tr> <td>Removal temperature</td> <td>150 °C</td> <td>Redefine temperature</td> </tr> </tbody> </table>	Property	Value		Reference crucibles	18: Concavus Pan Al, pierced lid: empty	Reference manager	Final removal	Remove sample and reference		Removal temperature	150 °C	Redefine temperature	<p><i>Autosampler settings</i> header: The calibration procedure can also be executed by using the ASC. Set checkmark “Activate autosampler mode” to enable calibration using the ASC. Use the Reference Manager to define position, name, mass, crucible mass and crucible type of the reference.</p>
Property	Value												
Reference crucibles	18: Concavus Pan Al, pierced lid: empty	Reference manager											
Final removal	Remove sample and reference												
Removal temperature	150 °C	Redefine temperature											



Calibrations header:

- Use „Full calibration“ for a complete calibration run. See section “Execute a “Full calibration””.
- “Fast recalibration/check” is used to recalculate the calibration curve by means of a new measurement on Indium.
- “Verification Run” is to verify an existing calibration using one or more calibration standards. See section Perform a “Verification run”.

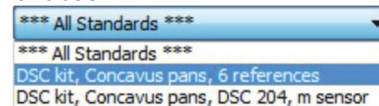
Execute a “Full calibration”



Calibrations header:

Various settings can be made here to define the calibrations.

Under “Calibration set”, choose



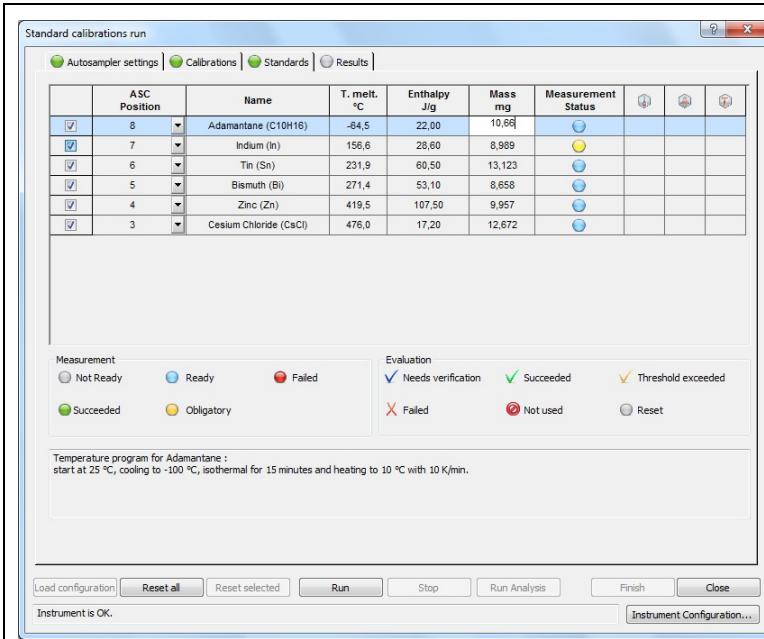
for calibration.

Choose the used crucibles under “Crucible”.

Define used gases and flow rates for the calibration.

The temperature range can be modified, if necessary.

Choose the required heating rate.



Standards header:

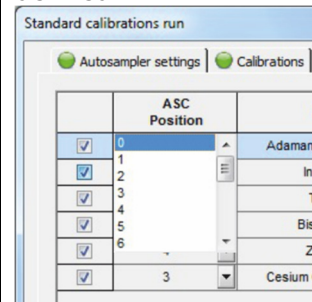
The standards, included in the calibration set are preselected, depending on the temperature range.

Enter the mass for each single standard material under mass:

Enthalpy J/g	Mass mg	Measurement Status
22,00	10,66	Ready
28,60	8,989	Failed

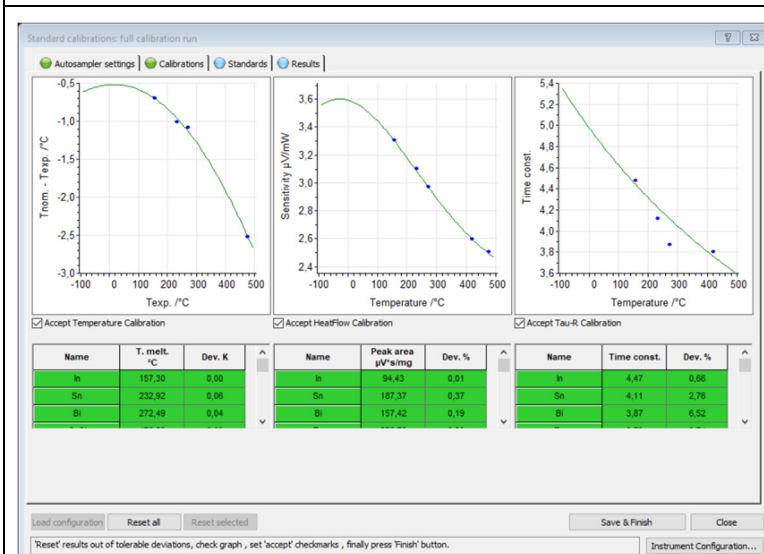
The mass of each standard is to be found inside the cover of the calibration set.

If an ASC-instrument is used, the position of each standard in the ASC must also be defined.



Press **“Run”** to start the calibration procedure.

Follow instructions on screen.

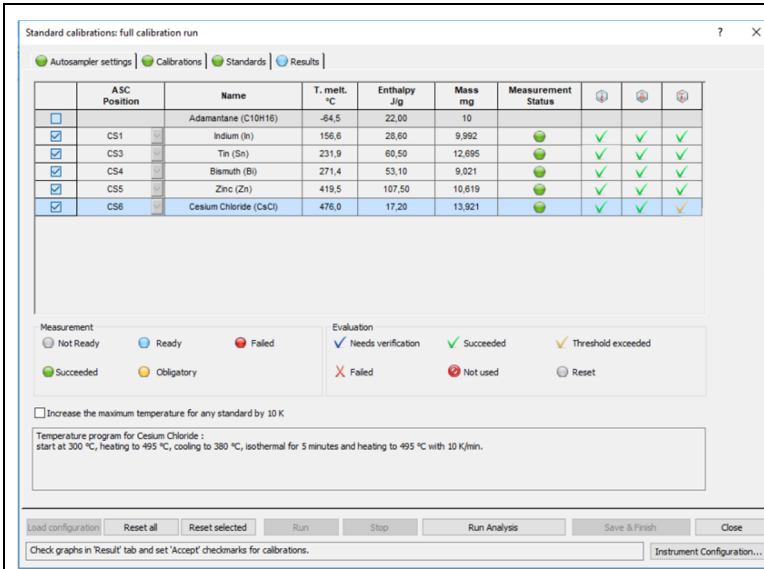


Results header:

The executed measurements are automatically evaluated via AutoEvaluation-software. Intermediate results of already measured standards will be displayed while the other calibration runs are still in progress.

The depicted graphs (on left side) for Temperature-, HeatFlux- and TauR Calibration are examples with a good curve shape.

Set the checkmark under the graph to accept the corresponding calibration. At least one of the three calibrations must be accepted to activate the **“Save & Finish”** button.



Rarely it might be necessary to optimize the executed calibration.

Standards header:

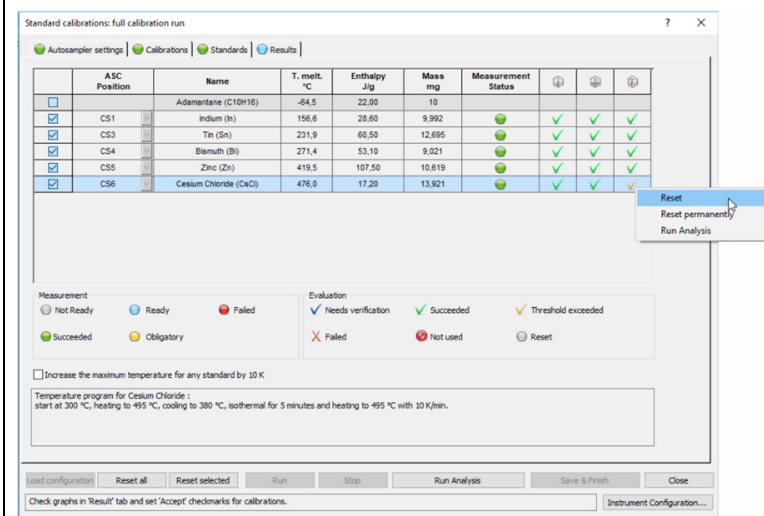
The last three columns will show the status of standard measurements.

The state of Cesium Chloride (CsCl) in column Tau-R shows "Threshold exceeded". Here it is necessary to edit the calibration file.

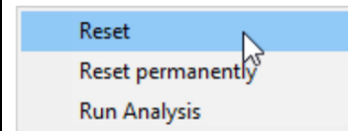
CsCl is yellow highlighted at Tau-R Calibration.



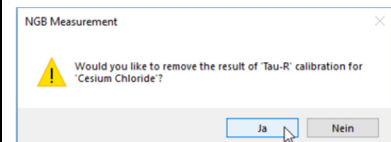
Due to its powder form, CsCl is not suitable for Temperature- and TauR calibrations and values should be removed manually.



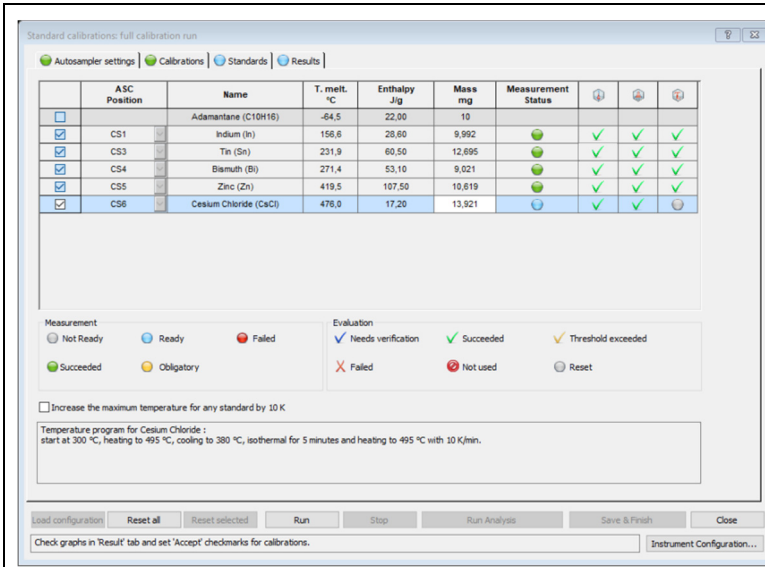
Click on the yellow highlighted checkmark to access the operations:



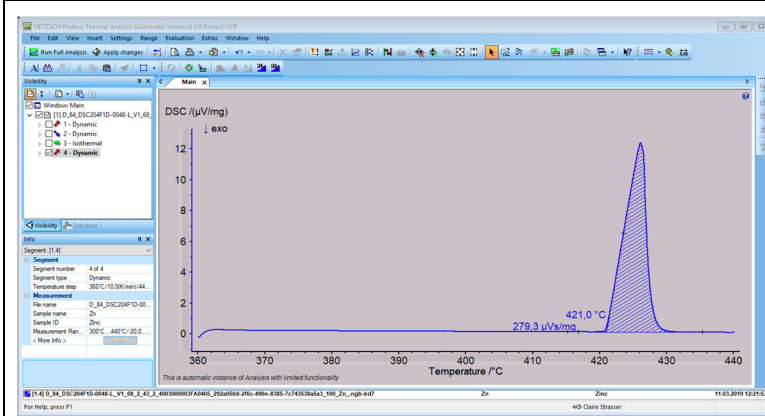
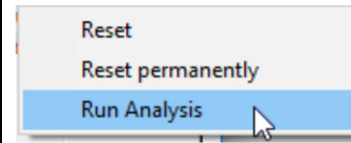
And confirm with "Yes":



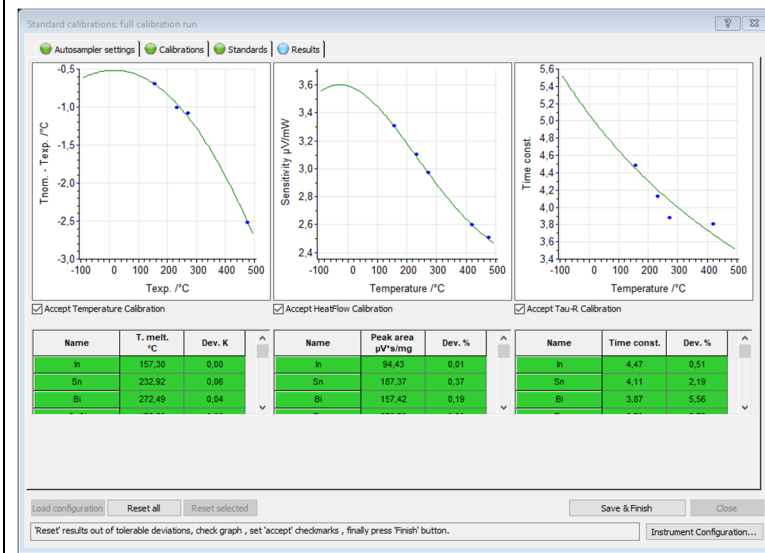
Green checkmarks indicates a good value.
Yellow checkmarks (and red dot in the graph in *Results* header) indicates a value exceeding the threshold.
A red checkmark (and red dot in the graph in *Results* header) indicates a value out of range.



Additionally, the user has the opportunity to open the file in analysis software.



Example for a measurement file, opened in Analysis software.



Press **“Save & Finish”** to complete the procedure. Accepted calibrations are written together with the measurements of the standards as files.

“Close” will close the dialog without saving.

Carry out a "Fast recalibration/check"

Select this option to recalculate the calibration curve.

ASC Position	Name	T. melt. °C	Enthalpy J/g	Mass mg	Measurement Status
<input checked="" type="checkbox"/>	In (In)	156.6	28.60	9.992	Ready
<input type="checkbox"/>	Tin (Sn)	231.9	60.50	12.695	Ready
<input type="checkbox"/>	Bismuth (Bi)	271.4	53.10	9.021	Ready
<input type="checkbox"/>	Cesium Chloride (CsCl)	476.0	17.20	13.921	Ready

Indium is preselected, click "Run" to start the measurement after insertion of Indium.

Name	T. melt. °C	Dev. K
In	157.30	0.00
Sn	232.92	0.06
Bi	272.49	0.04

Name	Peak area μV*s/mg	Dev. %
In	89.62	0.31
Sn	177.83	0.37
Bi	149.40	0.20

Name	Peak area μV*s/mg	Dev. %
In	84.43	0.91
Sn	187.37	0.37
Bi	157.42	0.19

Press "Save & Finish" to complete the procedure.

Perform a "Verification run"

Calibrations header:

Once "Verification run" is selected, all necessary information of the current active calibration is already loaded.

Press "Load configuration" to choose a different calibration file for verifying.

	ASC Position	Name	T. melt. °C	Enthalpy J/g	Mass mg	Measurement Status			
<input type="checkbox"/>		Adamantane (C10H16)	-64.5	22.00	10				
<input checked="" type="checkbox"/>	CS1	Indium (In)	156.6	28.60	9.992				
<input type="checkbox"/>		Tin (Sn)	231.9	60.50	12.695				
<input type="checkbox"/>		Bismuth (Bi)	271.4	53.10	9.021				
<input type="checkbox"/>		Zinc (Zn)	419.5	107.50	10.619				
<input type="checkbox"/>		Cesium Chloride (CsCl)	476.0	17.20	13.921				

Standards header:

Select the standard material(s), which have to be used for verifying the calibration.

Press "Run" to start the procedure.



One standard material must be selected, more standard materials can be selected.

Name	T. melt. °C	Dev. K
In	157.28	0.00
Sn	232.89	0.03
Bi	272.47	0.03

Experimental melting temperature for In: 156,6 °C
Theoretical melting temperature for In: 156,6 °C

Name	Peak area μV*mg	Dev. %
In	94.30	0.01
Sn	187.18	0.15
Bi	157.33	0.41

Experimental enthalpy for In: 28,51 J/g
Theoretical enthalpy for In: 28,60 J/g

Name	Time const.	Dev. %
In	4.27	0.25
Sn	3.86	1.29
Bi	3.67	2.27

Experimental melting temperature (with Tau-R) for In: 156,6 °C

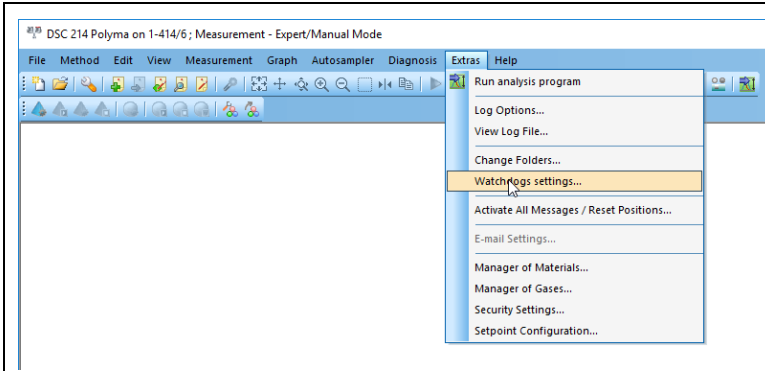
Results header:

When the verification run is finished and the result is ok, press "Save & Finish" to complete the procedure.

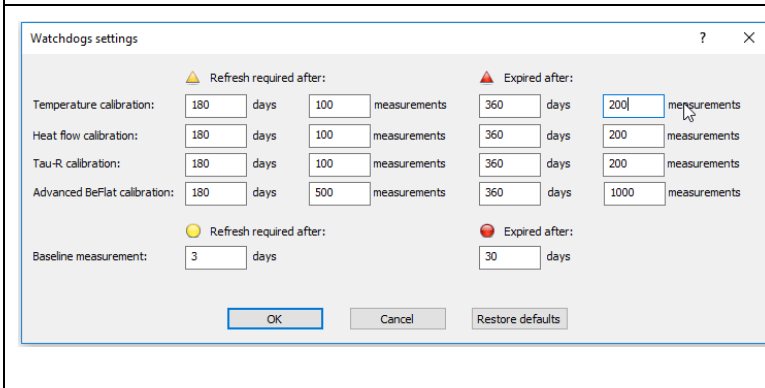
Watchdog for calibrations

Since Software version 7.0 Dec.2013 there is also a watchdog for calibrations available.

This watchdog for calibrations option allows the user to define a limited validity of the calibration files and base lines to ensure a periodic refresh or renewal of the files.



Open "Watchdog settings" under **Extras**.



Define a validity period for calibrations and/or baselines.

This period can be defined in days and numbers of measurements.



Each measurement will be counted independent of the measurement type.

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